Syphon for pressure measuring instruments Model 910.15

WIKA data sheet AC 09.06

Applications

- Syphons protect pressure measuring instruments from pulsations in the medium and from excessive heating
- Cooling element for fluids, gases and vapours in pressure measurement
- For direct mounting to the pressure connection of the pressure measuring instrument or to the shut-off device (stopcock or valve) mounted underneath

Special features

- Designs per DIN 16282 or to industrial standards
- Permissible temperatures to 400 °C
- Nominal pressures to 160 bar
- Materials: Steel (1.0039, 1.0345) and stainless steel (1.4571)



Syphons, DIN 16282, stainless steel

Fig. left: U-form, form B

Fig. right: Trumpet form, form D

Description

Syphons per DIN 16282 U-form, form B, and trumpet form, form D, have a welding connection for the pressure tapping on the process side and a threaded connection on the instrument side.

In the industrial standard versions, threaded connections are also available for the pressure tapping on the process side.

U-form syphons are intended for horizontal pressure tapping; trumpet-form syphons are intended for vertical pressure tapping.

Inside the syphon, condensate is collected, which prevents the ingress of hot media into the measuring instrument. We recommend filling the syphon with a cooling separating liquid before commissioning the pressure line.

Operating limits

| Material of wetted parts | Permissible operat- ing temperature up to °C | Max. working pressure ¹⁾ in bar |
|---------------------------|--|--|
| Steel 1.0039, | 120 | 160 |
| 1.0345 | 300 | 120 |
| | 400 | 104 |
| Stainless steel 1.4571 | 120 | 160 |
| | 300 | 140 |
| | 400 | 131 |

¹⁾ With some industrial standard syphons the maximum working pressure is limited to 25 bar, see table on page 3

Options

- Other connection threads
- Special pipe for high temperatures and working pressures
- Material: Monel
- 1.4571 stainless steel, oil and grease-free for oxygen service
- 3.1 / 3.2 material test certificate
- Pipe connectors for pressure measuring instruments, see page 3

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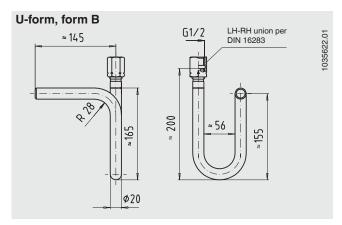
1. Versions per DIN 16282

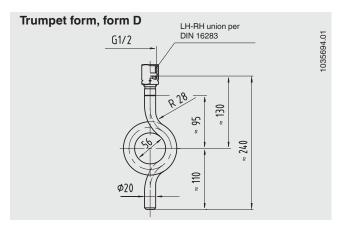
With welding connection on the pressure tapping side

| Design | Material of wetted parts | Order number | | | |
|--|--------------------------|--------------|--|--|--|
| U-form, form B Outlet ²): LH/RH union G ½ | 1.0345 | 9091190 | | | |
| | 1.0345 with 3.1 | 2057876 | | | |
| | 1.4571 | 1323270 | | | |
| | 1.4571 with 3.1 | 2194023 | | | |
| Trumpet form, form D Outlet ²): LH/RH union G ½ | 1.0345 | 9091211 | | | |
| | 1.0345 with 3.1 | 1614940 | | | |
| | 1.4571 | 1440497 | | | |
| | 1.4571 with 3.1 | 1614924 | | | |

2) Instrument side

Dimensions in mm



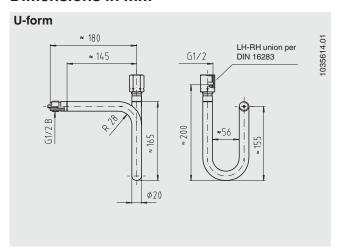


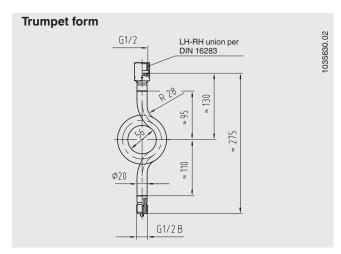
2. Industrial standard designs (similar to DIN 16282)

With G $\frac{1}{2}$ B threaded connection on the pressure tapping side

| Design | Material of wetted parts | Order number |
|---|--------------------------|--------------|
| U-form | 1.0345 | 9091181 |
| Outlet ²): LH/RH union G ½ | 1.0345 with 3.1 | on request |
| | 1.4571 | 9091220 |
| | 1.4571 with 3.1 | 2057841 |
| Trumet form | 1.0345 | 9091203 |
| Outlet ²): LH/RH union G ½ | 1.0345 with 3.1 | 2329039 |
| | 1.4571 | 9091238 |
| | 1.4571 with 3.1 | 1323997 |
| | 1.4571 with 3.1 NACE | 2105449 |

Dimensions in mm

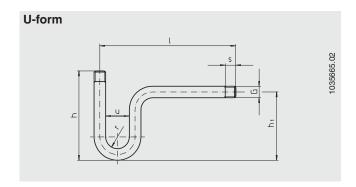


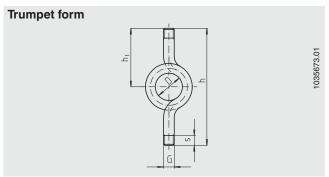


3. Industrial standard designs

| Design | Con- Max. nection working thread G pressure | Material of wet- ted parts | Dimensions in mm | | | | | Order number | | |
|--|---|-------------------------------|------------------|----|-----|----------------|-----|-----------------|----|---------|
| | | _ | led parts | D | h | h ₁ | I | u | s | Hamber |
| U-form | G 1/4 B 4) | 25 bar | 1.0039 | _ | 170 | 130 | 225 | 60 | 13 | 9090649 |
| Inlet 1) and Outlet 2): Male thread | G ½ B 4) | 25 bar | 1.0345 | - | 170 | 130 | 225 | 56 | 20 | 9090657 |
| U-form Inlet 1): G 1/2 B | G ½ B 4) | 25 bar | 1.0345 | - | 205 | 130 | 225 | 56 | 20 | 9090665 |
| Outlet ²⁾ : LH/RH union G ½ | G ½ B ⁵⁾ | s. Tabelle S.1 | 1.0345 | - | 200 | 130 | 225 | 56 | 20 | 9090673 |
| U-form Inlet ¹⁾ : without thread ³⁾ Outlet ²⁾ : LH/RH union G ½ | G ½ B | s. Tabelle S.1 | 1.0345 | - | 200 | 130 | - | 56 | - | 9090681 |
| Trumpet form | G 1/4 B 4) | 25 bar | 1.0039 | 60 | 240 | 120 | - | - | 13 | 9090592 |
| Inlet 1) and Outlet 2): Male thread | G ½ B 4) | 25 bar | 1.0345 | 56 | 230 | 115 | - | - | 20 | 9090606 |

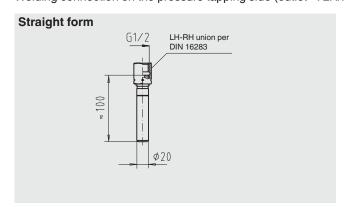
Dimensions in mm



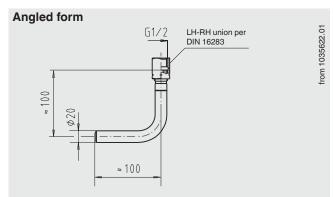


4. Pipe connectors for pressure measuring instruments

Welding connection on the pressure tapping side (outlet 2): LH/RH union G $^{1/2}$)



| | Order number | | | |
|--------|-----------------|--|--|--|
| 1.0345 | 2243679 | | | |
| 1.4571 | 2112892 | | | |
| | 1.0345 | | | |



| Design | Material of wetted parts | Order number | | |
|-------------|--------------------------|-----------------|--|--|
| Angled form | 1.0345 | 2243687 | | |
| | 1.4571 | 2003612 | | |

Process side
 Instrument side
 Prepared for welding
 Thread machined directly onto pipe
 Welded pressure connection

Ordering information

To order the described product, the order number is sufficient. Other options require additional specification.

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We reserve the right to make modifications to the specifications and materials.

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