further approvals see page 12

Miniature resistance thermometer For sanitary applications, for orbital welding Model TR21-B



Applications

- Sanitary applications
- Food and beverage industry
- Bio and pharmaceutical industry, production of active ingredients

Special features

- Sensor can be calibrated without having to open the process
- Simple and fast electrical connection via M12 x 1 plug connector
- With direct sensor output (Pt100/Pt1000 in 3 or 4-wire version) or integrated transmitter with 4 ... 20 mA output signal, individually parameterisable with free-of-charge WIKAsoft-TT PC configuration software
- Wetted parts from stainless steel 1.4435
- Self-draining and dead-space minimised, materials and surface finish qualities in accordance with standards of hygienic design

Description

The model TR21-B resistance thermometer provides temperature measurement in sanitary applications and can be used for the measurement of liquid and gaseous media in the range of -30 ... +150 °C (-22 ... +302 °F). For application in hazardous areas, intrinsically safe versions are available.

The connection ends are straight and prepared for orbital welding. The process connections meet the stringent requirements, in terms of materials and design, of hygienic measuring points. All electrical components are protected against moisture (IP67 or IP69K).

The resistance thermometer is available with direct sensor output or integrated transmitter, which can be configured individually via the PC configuration software WIKAsoft-TT. Measuring range, damping, error signalling per NAMUR NE43 and TAG no. can be adjusted.

For easy calibration or maintenance, the sensor is removable without having to break into the process or disconnect the electrical connection. Thus hygiene risks can be minimised and downtimes can be reduced.

Model TR21-B with flow-through housing

The spring loading, integrated into the union nut, guarantees the contact between the sensor tip and the bottom of the thermowell and thus ensures a short response time and lasting high accuracy. Insertion length, process connection, sensor and connection method can each be selected for the respective application within the order information. The electrical connection is made via an M12 x 1 circular connector.

For applications requiring the sterilisation of the instrument in autoclaves, an especially temperature-resistant instrument version is available.

WIKA data sheet TE 60.27





WIKA data sheet TE 60.27 · 03/2019

Data sheets showing similar products: Thermowells for sanitary applications; model TW22; see data sheet TW 95.22 Thermowell for sanitary applications, for orbital welding; model TW61; see data sheet TW 95.61 Resistance thermometer, with flange connection; model TR22-A; see data sheet TE 60.22 Resistance thermometer, for orbital welding; model TR22-B; see data sheet TE 60.23 Miniature resistance thermometer, with flange connection; model TR21-A; see data sheet TE 60.26

Specifications

Thermometer with transmitter and output signal	4 20 mA (models TR21-B-xTT, TR21-B-xTB)
Temperature range	-30 +150 °C (-22 +302 °F) ¹⁾
Measuring element	 Pt1000 Face-sensitive Pt1000²⁾
Connection method	2-wire The lead resistance is recorded as an error in the measurement.
Tolerance value of the measuring element ³⁾ per IEC 60751	Class A
Measuring span	Minimum 20 K, maximum 300 K
Measuring deviation of the transmitter per IEC 60770	±0.25 K
Total measuring deviation in accordance with IEC 60770	Measuring deviation of the measuring element + the transmitter
Basic configuration	Measuring range 0 150 °C (32 302 °F), other measuring ranges are adjustable
Analogue output	4 20 mA, 2-wire
Linearisation	Linear to temperature per IEC 60751
Linearisation error	±0.1 % ⁴⁾
Switch-on delay, electrical	Max. 4 s (time before the first measured value)
Warming-up period	After approx. 4 minutes, the instrument will function to the specifications (accuracy) given in the data sheet.
Current signals for error signalling	Configurable in accordance with NAMUR NE43 downscale \leq 3.6 mA upscale \geq 21.0 mA
Sensor short-circuit	Not configurable, in accordance with NAMUR NE43 downscale \leq 3.6 mA
Sensor current	< 0.3 mA (self-heating can be ignored)
Load R _A	$R_A \leq (U_B$ - 10 V) / 23 mA with R_A in Ω and U_B in V
Effect of load	±0.05 % / 100 Ω
Power supply U _B	DC 10 30 V
Max. permissible residual ripple	10 % generated by U_B < 3 % ripple of the output current
Power supply input	Protected against reverse polarity
Power supply effect	$\pm 0.025~\%/V$ (depending on the power supply $U_B)$
Influence of the ambient temperature	0.1 % of span / 10 K T _a
Electromagnetic compatibility (EMC) ⁶⁾	EN 61326 emission (group 1, class B) and interference immunity (industrial application) $^{5)}$, configuration at 20 % of the full measuring range
Temperature units	Configurable °C, °F, K
Info data	TAG no., description and user message can be stored in transmitter
Configuration and calibration data	Permanently stored
Response time (per IEC 60751)	$t_{50} < 3.2 \text{ s}$ $t_{90} < 7.3 \text{ s}$
Electrical connection	M12 x 1 circular connector (4-pin)
Autoclavability (option)	Autoclavable with mounted protection cap at connecting plug (for further information see "Ambient conditions")
Explosion protection (option)	Intrinsically safe to Ex i (ATEX) gas/dust (for further information see "Further specifications for explosion-protected version")

Readings in % refer to the measuring span

1) The temperature transmitter should therefore be protected from temperatures over 85 °C (185 °F).

4) ± 0.2 % for measuring ranges with a lower limit less than 0 °C (32 °F)

6) During transient interferences (e.g. burst, surge, ESD) take into account an increased measuring deviation of up to 2 %.

²⁾ Through their small design, face-sensitive measuring resistors serve to reduce the heat dissipation with short insertion lengths. Available for the temperature range up to 150 °C (302 °F). For thermowell insertion lengths of less than 50 mm, face-sensitive measuring resistors are recommended. For thermowell insertion lengths of less than 11 mm, face-sensitive measuring resistors are generally used.

³⁾ Specification is only valid for the measuring element. Depending on the process connection, the deviation can be greater.

⁵⁾ Use resistance thermometers with shielded cable, and ground the shield on at least one end of the lead, if the lines are longer than 30 m or leave the building. The instrument must be operated grounded.

Thermometer with direct sensor output with P	Thermometer with direct sensor output with Pt100 (model TR21-B-xPx) or Pt1000 (model TR21-B-xRx)				
Temperature range	-30 +150 °C (-22 +302 °F)				
Measuring element	 Pt100 (measuring current 0.1 1.0 mA) Face-sensitive Pt100 (measuring current 0.1 1.0 mA)⁷⁾ Pt1000 (measuring current 0.1 0.3 mA) Face-sensitive Pt1000 (measuring current 0.1 0.3 mA)⁷⁾ 				
Temperature at the connector	Max. 85 °C (185 °F)				
Connection method	 3-wire With a cable length of 30 m or longer, measuring deviations can occur 4-wire The lead resistance can be ignored 				
Tolerance value of the measuring element ⁸⁾ per IEC 60751	 Class AA ⁹⁾ Class A 				
Response time (per IEC 60751)	$t_{50} < 3.2 \text{ s}$ $t_{90} < 7.3 \text{ s}$				
Electrical connection	M12 x 1 circular connector (4-pin)				
Autoclavability (option)	Autoclavable with mounted protection cap at connecting plug (for further information see "Ambient conditions")				
Explosion protection (option)	Intrinsically safe to Ex i (ATEX) gas/dust (for further information see "Further specifications for explosion-protected version")				

For detailed specifications for Pt sensors, see Technical information IN 00.17 at www.wika.com.

Case	
Material	Stainless steel
 Ingress protection Case with connected connector ¹⁰ Coupler connector, not connected 	IP67 and IP69 per IEC/EN 60529, IP69K per ISO 20653 The stated ingress protection only applies when plugged in using mating connec- tors that have the appropriate ingress protection. IP67 per IEC/EN 60529
Weight in kg	Approx. 0.3 2.5 (depending on version)

Ambient conditions	
Ambient temperature range Models TR21-B-xTT, TR21-B-xTB Models TR21-B-xPx, TR21-B-xRx	-40 +85 °C (-40 +185 °F) -50 +85 °C (-58 +185 °F)
Storage temperature range	-40 +85 °C (-40 +185 °F)
Climate class per IEC 60654-1 Models TR21-B-xTT, TR21-B-xTB Models TR21-B-xPx, TR21-B-xRx	Cx (-40 +85 °C or -40 +185 °F, 5 95 % r. h.) Cx (-50 +85 °C or -58 +185 °F, 5 95 % r. h.)
Maximum permissible humidity per IEC 60068-2-30 var. 2	100 % r. h., condensation allowed
Maximum permissible autoclaving conditions	max. 134 °C, 3 bar abs., 100 $\%$ r. h., duration 20 min., max. 50 cycles
Shock resistance per IEC 60068-2-27	50 g, 6 ms, 3 axis, 3 faces, 3 times for each face
Salt fog	IEC 60068-2-11

Readings in % refer to the measuring span

9) Class accuracy AA only valid in the temperature range 0 ... 150 °C (32 ... 302 °F)

10) Not tested at UL

⁷⁾ Through their small design, face-sensitive measuring resistors serve to reduce the heat dissipation with short insertion lengths. Available for the temperature range up to 150 °C (302 °F). For thermowell insertion lengths of less than 50 mm, face-sensitive measuring resistors are recommended. For thermowell insertion lengths of less than 11 mm, face-sensitive measuring resistors are generally used.

⁸⁾ Specification is only valid for the measuring element. Depending on the process connection, the deviation can be greater.

Thermowell model TW61	
Designs	Flow-through housingAngular housing
Nominal widths of pipe	cf. tables of dimensions
Surface roughness	Per DIN 11866 row A, B: Standard: $R_a < 0.8 \ \mu m$ Option: $R_a < 0.4 \ \mu m$ electropolished
	Per DIN 11866 row C, ASME-BPE: Standard: R _a < 0.76 μm Option: R _a < 0.38 μm electropolished
	others on request
Materials	Per DIN 11866 row A, B: stainless steel 1.4435 Per DIN 11866 row C, ASME-BPE: stainless steel 316L
Connection to thermometer	G 3/8"
Thermowell diameter	cf. tables of dimensions
Neck tube length M	The neck tube length M is adjusted to the length A of 60 mm. further lengths to customer specifications
Pressure ratings	cf. tables of dimensions
Pipe lengths TL and $L_1,$ thermowell insertion length U_1	cf. tables of dimensions

Conditions for outdoor use (for UL approval only)

- The instrument is suitable for applications with pollution degree 3.
- The power supply must be suitable for operation above 2,000 m should the temperature transmitter be used at this altitude.
- The instrument shall be installed in locations sheltered from the weather.
- The instrument shall be installed "sun/UV radiation protected".

Further specifications for explosion-protected version (optional)

Thermometer with transmitter and output signal 4 ... 20 mA (models TR21-B-xTT, TR21-B-xTB) Marking:

Hazardous gas atmosphere	Temperature class	Ambient temperature range (T _a)	Maximum surface temperature (T _{max}) at the sensor or thermowell tip
II 1G Ex ia IIC T1 - T6 Ga	Т6	-40 +45 °C	T _M (medium temperature) + self-heating (15 K)
II 1/2G Ex ia IIC T1 - T6 Ga/Gb II 2G Ex ia IIC T1 - T6 Gb	T5	-40 +60 °C	Pay attention to the specific conditions for safe use.
	T4	-40 +85 °C	
	Т3	-40 +85 °C	
	T2	-40 +85 °C	
	T1	-40 +85 °C	

Hazardous dust atmosphere			Maximum surface temperature (T _{max}) at the sensor or thermowell tip
II 1D Ex ia IIIC T135 °C Da II 1/2D Ex ia IIIC T135 °C Da/Db II 2D Ex ia IIIC T135 °C Db	750 mW	-40 +40 °C	T _M (medium temperature) + self-heating (15 K)
	650 mW	-40 +70 °C	Pay attention to the specific conditions for safe use.
	550 mW	-40 +85 °C	

Safety-related maximum values for the current loop circuit (+ and - connections):

Parameters	Hazardous gas atmosphere	Hazardous dust atmosphere
Terminals	+/-	+/-
Voltage U _i	DC 30 V	DC 30 V
Current Ii	120 mA	120 mA
Power P _i	800 mW	750/650/550 mW
Effective internal capacitance Ci	29.7 nF	29.7 nF
Effective internal inductance Li	Negligible	Negligible
Maximum self-heating at the sensor or thermowell tip	15 K	15 K

Thermometer with direct sensor output with Pt100 (model TR21-B-xPx) or Pt1000 (model TR21-B-xRx)

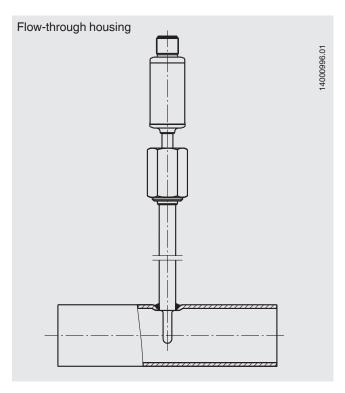
Marking:			
Marking	Temperature class	Ambient temperature range (T _a)	Maximum surface temperature (T _{max}) at the sensor or thermowell tip
II 1G Ex ia IIC T1 - T6 Ga II 1/2G Ex ia IIC T1 - T6 Ga/Gb II 2G Ex ia IIC T1 - T6 Gb	Т6	-50 +80 °C	T_M (medium temperature) + self-heating
	Т5	-50 +85 °C	Pay attention to the specific conditions for safe use.
	Τ4	-50 +85 °C	
	Т3	-50 +85 °C	
	T2	-50 +85 °C	
	T1	-50 +85 °C	

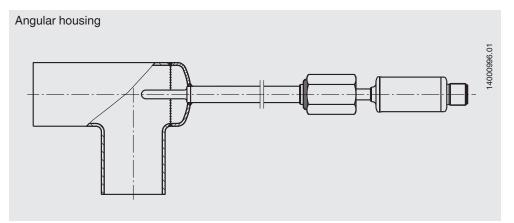
Marking			Maximum surface temperature (T _{max}) at the sensor or thermowell tip
II 1D Ex ia IIIC T135 °C Da II 1/2D Ex ia IIIC T135 °C Da/Db II 2D Ex ia IIIC T135 °C Db	750 mW	-50 +40 °C	T_M (medium temperature) + self-heating
	650 mW	-50 +70 °C	Pay attention to the specific conditions for safe use.
	550 mW	-50 +85 °C	

Safety-related maximum values for the current loop circuit (connections in accordance with pin assignment 1 - 4):

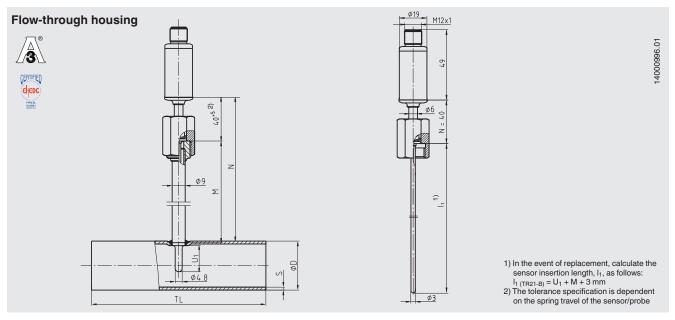
Parameters	Gas applications	Dust applications
Terminals	1 - 4	1 - 4
Voltage U _i	DC 30 V	DC 30 V
Current I _i	550 mA	250 mA
Power P _i	1.500 mW	750/650/550 mW
Effective internal capacitance C _i	Negligible	Negligible
Effective internal inductance Li	Negligible	Negligible
Maximum self-heating at the sensor or thermowell tip	(R _{th}) = 335 K/W	(R _{th}) = 335 K/W

Overview of the process connections





Dimensions of the process connections in mm (thermowells model TW61)

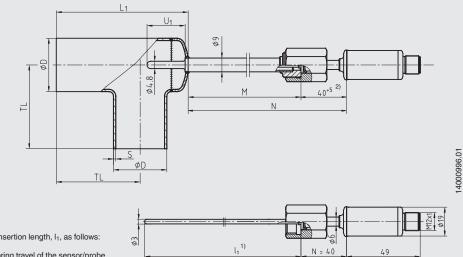


Nominal width o	of pipe	Nominal pressure in bar	Outer diameter of pipe	Pipe schedule	Tube length	Thermowell insertion length	Neck tube length
DN / OD		PN ^{3) 4)}	ØD	s	TL	U ₁	М
DIN 11866 row A	10	25	13	1.5	70	6	51
or metric	15	25	19	1.5	70	9	48
	20	25	23	1.5	80	11	46
	25	25	29	1.5	100	18	39
	32	25	35	1.5	110	18	39
	40	25	41	1.5	120	18	39
	50	25	53	1.5	160	30	27
	65	16	70	2.0	210	30	27
	80	16	85	2.0	260	45	32
	100	12.5	104	2.0	310	45	32
DIN 11866 row B	8 (13.5)	25	13.5	1.6	64	6	51
or ISO	10 (17.2)	25	17.2	1.6	68	9	48
	15 (21.3)	25	21.3	1.6	72	11	46
	20 (26.9)	25	26.9	1.6	110	11	46
	25 (33.7)	25	33.7	2.0	120	18	39
	32 (42.4)	25	42.4	2.0	130	18	39
	40 (48.3)	25	48.3	2.0	130	18	39
	50 (60.3)	25	60.3	2.0	180	30	27
	65 (76.1)	16	76.1	2.0	220	30	27
	80 (88.9)	16	88.9	2.3	260	45	32
DIN 11866 row C	1/2"	13.8	12.7	1.65	95.2	6	51
or ASME BPE	3/4"	13.8	19.05	1.65	101.6	9	48
	1"	13.8	25.4	1.65	108.0	11	46
	1 1/2"	13.8	38.1	1.65	120.6	18	39
	2"	13.8	50.8	1.65	146.0	18	39
	2 1/2"	13.8	63.5	1.65	158.8	30	27
	3"	13.8	76.2	1.65	171.4	30	27
	4"	13.8	101.6	2.11	209.6	45	32

3) Maximum operating temperature 150 °C

4) All thermowells of this series that are internally pressurised, with a nominal diameter (DN) > 25 mm, are manufactured and tested to module H of the Pressure Equipment Directive.

Angular housing



1) In the event of replacement, calculate the sensor insertion length, I₁, as follows: I_{1 (TR21-B)} = U₁ + M + 3 mm 2) The tolerance specification is dependent on the spring travel of the sensor/probe

Nominal width of pipe		Nominal pressure in bar	Outer diameter of pipe	Pipe schedule	Tube I	ength	Thermowell insertion length	Neck tube length
DN / OD		PN ^{3) 4)}	ØD	S	TL	L ₁	U ₁	М
DIN 11866 row A	10	25	13	1.5	35	55	14	43
or metric	15	25	19	1.5	35	55	18	39
	20	25	23	1.5	40	63	18	39
	25	25	29	1.5	50	77	30	27
DIN 11866 row A	32	25	35	1.5	55	87	30	27
	40	25	41	1.5	60	97	30	27
	50	25	53	1.5	80	126	30	27
	65	16	70	2.0	105	165	45	32
	80	16	85	2.0	130	201	45	32
	100	12.5	104	2.0	155	241	45	32
DIN 11866 row B	8 (13.5)	25	13.5	1.6	32	55	14	43
or ISO	10 (17.2)	25	17.2	1.6	34	55	16	41
	15 (21.3)	25	21.3	1.6	36	58	18	39
	20 (26.9)	25	26.9	1.6	55	81	30	27
DIN 11866 row B	25 (33.7)	25	33.7	2.0	60	91	30	27
	32 (42.4)	25	42.4	2.0	65	102	30	27
	40 (48.3)	25	48.3	2.0	65	108	30	27
	50 (60.3)	25	60.3	2.0	90	145	45	32
	65 (76.1)	16	76.1	2.0	110	173	45	32
	80 (88.9)	16	88.9	2.3	130	203	45	32
DIN 11866 row C	1/2"	13.8	12.7	1.65	47.6	71	14	43
bzw. ASME BPE	3/4"	13.8	19.05	1.65	50.8	71	18	39
	1"	13.8	25.4	1.65	54.0	79	18	39
DIN 11866 row C	1 1/2"	13.8	38.1	1.65	60.3	94	30	27
or ASME BPE	2"	13.8	50.8	1.65	73.0	118	30	27
	2 1/2"	13.8	63.5	1.65	79.4	134	45	32
	3"	13.8	76.2	1.65	85.7	150	45	32
	4"	13.8	101.6	2.11	104.8	190	45	32

3) Maximum operating temperature 150 °C
 4) All thermowells of this series that are internally pressurised, with a nominal diameter (DN) > 25 mm, are manufactured and tested to module H of the Pressure Equipment Directive.

Due to the variable neck tube length M, measuring inserts with standardised insertion lengths I1 can be used. Thus, variance and stocking of spare parts are minimised. At the same time, the use of correct insertion lengths in the event of replacement is ensured.

Accessories

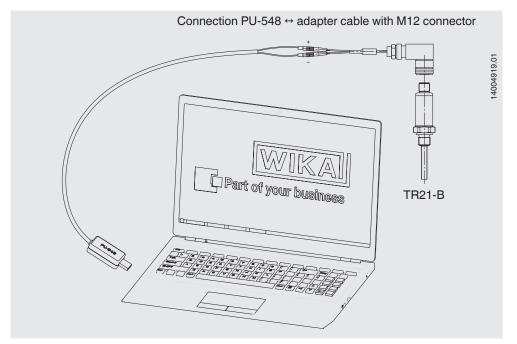
Model	Special features		
Programming unit Model PU-548	 Easy to use LED status display Compact design No further voltage supply needed, neither for the programming unit nor for the transmitter (replaces programming unit model PU-448) 		
Adapter cable M12 to PU-548	Adapter cable for the connection of a model TR21-B resistance thermometer to the model PU-548 programming unit		
M12 sealing cap with mounted PTFE sealing	Sealing cap for protecting the resistance thermometer during steri	lisation in autoclaves	14113588
M12 connection cable	Cable socket straight, 4-pin, ingress protection IP67 Temperature range -20 +80 °C	Cable length 2 m	14086880
	Suitable for hazardous areas	Cable length 5 m	14086883
	Cable socket straight, 4-pin, ingress protection IP69K, Hygienic Design	Cable length 3 m	14137167
	 Temperature range -40 +80 °C Not for hazardous areas 	Cable length 5 m	14137168
	Angled socket, 4-pin, ingress protection IP67 Temperature range -20 +80 °C	Cable length 2 m	14086889
	Suitable for hazardous areas	Cable length 5 m	14086891
	Angled socket, 4-pin, ingress protection IP69K, Hygienic Design	Cable length 3 m	14137169
	 Temperature range -40 +80 °C Not for hazardous areas 	Cable length 5 m	14137170

Configuration software WIKAsoft-TT

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Trach-C2TT TRACTOR TRACH-C2TT TRA	Load instrument	Load configuration		
TR21-C2TT W8A Serial number Input Torror signading (IAARIR) Finware 1.0.4 Sorior type 0 Primose 0.6.8 S°C Date of last configuration 4/0/2016				
Serial number Input Error signaling (MARRIN) Primare Input Error signaling (MARRIN) Serior type Damping Determine factore error 10000 Damping Serior thort-circuit 10000 Damping Serior thort-circuit 0 Second bio Serior thort-circuit Down scale (3.6 mA) - 0 Second bio second (3.6 mA) 0 Second bio second (3.6 mA) 0 Second bio second (3.6 mA) 0 Second bio secole (3.6 mA) 0 Second bio secole (3.6 mA)	Transmitter model code	TAG no	Description	User message
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140070146020 Input Error signaling (ILAMIR) Firmware Measuring range Means I hardware error 10.84 50° Tom signaling (ILAMIR) Sensor type Damping Sensor thort-cruit Permisable ambient temp. 0 Seconds 4085 °C Dem sole (3.6 mA) • 4085 °C Dem sole (3.6 mA) • 4082 °C Means I hardware error Dom sole (3.6 mA) 4082 °C Dem sole (3.6 mA) • 4082 °C Dem sole (3.6 mA) • Hold rate configuration Holdman temperature out of range Dem sole (3.6 mA) Holdman temperature • Dem sole (3.6 mA) •	Serial number			
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10.4 -50 150 Compared (3.6 mA) Sensor type Damping Sensor thort-cricit Dom scale (3.6 mA) Primosable ambeet temp. 0 Seconds Sensor thort-cricit Sensor tradit Sensor tradit Seconds Seconds Demping 0 Seconds Second (3.6 mA) Seconds Second set (3.6 mA) - Configuration envr Configuration 4/N2016 Modum scale (3.6 mA) - Seconds				
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PE1000 • • • • •				A STATE OF
Fermissible ambient temp. 4985 °C 190m scale (3.4 mA) • Down scale (3.4 mA) • Marchine temperature out of range Bown scale (3.6 mA) • Trich Configuration				
-4065 °C Deven scale (3.6 mA)	Pt1000	0 Seconds	Down scale (3.6 mA)	• B 1
Date of last configuration Configuration error /#/2016 Down scale (3.6 mA) Modulum temporture out of range boxen scale (3.6 mA)	Permissible ambient temp.		Sensor break	
4/8/2016 Down scale (3.6 mA) • Medium temperature out of range Down scale (3.6 mA) •	-4085 °C		Down scale (3.6 mA)	
Medium temperature out of range Bown scale (3.6 mA)	Date of last configuration		Configuration error	
Bown scale (3.6 mA)	4/8/2016		Down scale (3.6 mA)	-
Bown scale (3.6 mA)			Modium temporature out of range	
TRO Configuration				
Tel: Configuration			bown scale (3.0 mm)	
Configuration Write to				
				Write to

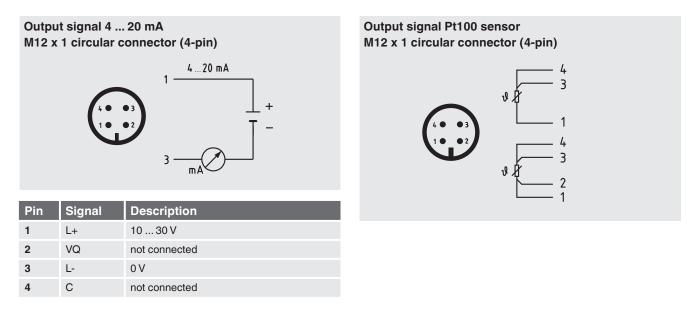
Configuration software (multilingual) as a download from www.wika.com

Connecting PU-548 programming unit



(predecessor, programming unit model PU-448, also compatible)

Electrical connection



Load diagram

The permissible load depends on the loop supply voltage. For communication with the instrument with programming unit PU-548, a max. load of 350 Ω is admissible.

1083

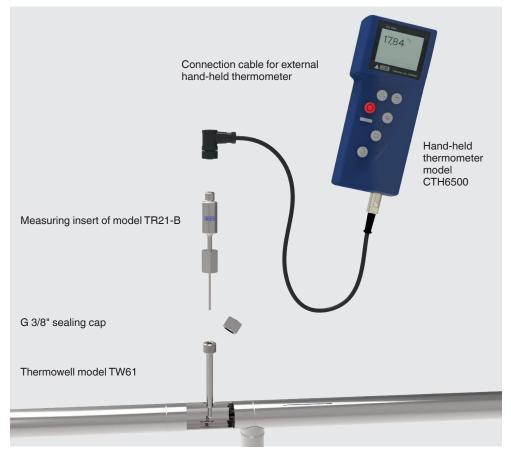
833

Not for instruments with Ex version

36

Application example

Temperature measurement for plant or measuring point validation

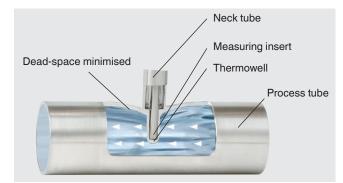


The measuring insert of the model TR21-B resistance thermometer, in combination with the model CTH6500 handheld thermometer and the model TW61 thermowell, offers a simple and effective possibility for sterile validation of a temperature measuring point. Here, in the design phase, a model TW61 thermowell must be integrated in the pipeline, which will serve as the measuring point at a later date. To validate this measuring point, a resistance thermometer measuring insert with a spring-loaded tip is screwed into the thermowell and the temperature read from the connected hand-held thermometer. Through a standardised sensor insertion length, temperature measurement is possible using a single thermometer, even for thermowells for different pipeline cross sections. The measuring point already available for the validation ensures that the sterile boundaries remain intact. Due to the defined contact pressure of the spring-loaded sensor and the predetermined immersion depth in the pipeline, the temperature measurement is reproducible at any time. The time needed for the measurement is low.

Further components

Components	Order number
G 3/8" sealing cap	14136849
O-ring for use with G 3/8" sealing cap	0478709
Connection cable for the connection of the resistance thermometer model TR21-B to the hand-held thermometer model CTH6500 Cable length 2 m	14131257
Hand-held thermometer model CTH6500 (data sheet CT 55.10)	14007838

Hygienic design



The patented hygienic design of the TW61 flow-through housing enables dead-space minimised, invasive temperature measurement and, through self-draining, a flexible mounting position.

With horizontal installation, make sure that the pipeline is slightly inclined for self-draining.

The installation is carried out by means of orbital welding. Thus, the welding seams are reproducible and controllable.

Approvals

Logo	Description		Country
CE		B) and interference immunity (industrial application)	European Union
	 Pressure equipment directive PS > 200 bar, module H, pressure a 		
		or the associated marking on the measuring instrument ormity with the Pressure Equipment Directive in essment procedure, module H.	
	in accordance with the Pressure Eq	s of \leq DN 25 (1"), an EC conformity evaluation uipment Directive (PED) is not permitted. Those hout CE marking in line with the applicable sound , chapter 3).	
	RoHS directiveATEX directive (option)		
Ex	 ATEX directive (option) Hazardous areas Zone 0 gas Zone 1 mounting to zone 0 gas Zone 1 gas Zone 20 dust Zone 21 mounting to zone 20 dust Zone 21 dust 	[II 1G Ex ia IIC T1 T6 Ga] [II 1/2G Ex ia IIC T1 T6 Ga/Gb] [II 2G Ex ia IIC T1 T6 Gb] [II 1D Ex ia IIIC T135 °C Da] [II 1/2D Ex ia IIIC T135 °C Da/Db] [II 2D Ex ia IIIC T135 °C Db]	
	IECEx (option) - in conjunction with Hazardous areas	ATEX	International
	Zone 0 gas Zone 1 mounting to zone 0 gas	[Ex ia IIC T1 T6 Ga] [Ex ia IIC T1 T6 Ga/Gb]	
	Zone 1 gas	[Ex ia IIC T1 T6 Gb]	
	Zone 20 dust Zone 21 mounting to zone 20 dust Zone 21 dust	[Ex ia IIIC T135 °C Da] [Ex ia IIIC T135 °C Da/Db] [Ex ia IIIC T135 °C Db]	
Stus	 CSA (option) Safety (e.g. electr. safety, overpress Hazardous areas Class I, division 1 or 2, groups A, B, Class I, zone 0 or 1, IIC Ex/AEx ia II Class II / III, division 1 or 2, groups II Class II / III, zone 20 or 21, Ex / AEx 	, C, D T1 T6 C T1 T6 Ga E, F, G T1 T6 / 135 ℃	USA and Canada
EHLEx	 EAC (option) EMC directive ¹⁾ Hazardous areas Zone 0 gas Zone 1 gas Zone 20 dust Zone 21 dust 	[0 Ex ia IIC T6T1 Ga X] [1 Ex ia IIC T6T1 Gb X] [Ex ia IIIC T80T440 Da X] [Ex ia IIIC T80T440 Db X]	Eurasian Economic Community

Logo	Description	Country
Ex NEPSI	NEPSI (option)Hazardous areasZone 0 gas[Ex ia IT C T1~T6 Ga]Zone 20 dust[Ex iaD 20 T135]	China
	UL - only for instrument version without explosion protection Safety (e.g. electr. safety, overpressure,)	USA and Canada
C	GOST (option) Metrology, measurement technology	Russia
ß	KazInMetr (option) Metrology, measurement technology	Kazakhstan
-	MTSCHS (option) Permission for commissioning	Kazakhstan
œ	BelGIM (option) Metrology, measurement technology	Belarus
Ø	Uzstandard (option) Metrology, measurement technology	Uzbekistan
<u>a</u>	3-A (option) ²⁾ Sanitary Standard Flow-through housing: yes, for all dimensions Angular housing: yes, from DIN 11866 row A: DN 32 100 DIN 11866 row B: DN 25 80 DIN 11866 row C: DN 1 ½" 4"	USA
ejeoci General	EHEDG (option) ²⁾ Hygienic Equipment Design Flow-through housing: yes, for all dimensions Angular housing: yes, from DIN 11866 row A: DN 32 100 DIN 11866 row B: DN 25 80 DIN 11866 row C: DN 1 ½" 4"	European Union

1) Only for built-in transmitter

2) Confirmation of 3-A or EHEDG conformity only valid with separately selectable 2.2 test report

Instruments marked with "ia" may also be used in areas only requiring instruments marked with "ib" or "ic". If an instrument with "ia" marking has been used in an area with requirements in accordance with "ib" or "ic", it can no longer be operated in areas with requirements in accordance with "ia" afterwards.

Certificates (option)

- 2.2 test report
- 3.1 inspection certificate
- Manufacturer's declaration regarding Regulation (EC) 1935/2004
- Certificate of the surface roughness of wetted parts
- Hygiene certificate

Patents, property rights

Dead-space free welding nipple for thermowell model TW61 (DE 102010037994 and US 12 897.080)

Approvals and certificates, see website

Ordering information

Model / Approval / Sensor or transmitter output / Sensor specification or transmitter configuration / Process temperature / Thermowell / Process connection / Material wetted parts / Insertion length U₁ / Electrical accessories / Certificates / Options

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